

Validating Simulation Using Digital Image Correlation

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DatapointLabs

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DatapointLabs

expert material testing

- **Physical properties of materials**

- ▶ Mechanical properties
- ▶ Thermal properties
- ▶ Flow properties

- **Globally available at**

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tensile
compressive
flexural
stress-strain
Poisson's ratio
high strain rate
bulk modulus
fatigue
visco-elasticity
stress relaxation
creep
friction
hyperelasticity
thermal expansion
thermal conductivity
specific heat
PVT
rheology

Material testing expertise

- **Product development / R&D support**

- ▶ Over 1,800 materials tested each year
- ▶ All kinds of materials
- ▶ Over 200 kinds of physical properties

- Plastic
- Rubber
- Film
- Metal
- Foam
- Composite
- Cement
- Ceramic
- Paper
- Wire
- Fiber

Customer base

- 1200 companies
- 34 countries worldwide
- 11 manufacturing verticals
- Product development / R&D

- Aerospace
- Automotive
- Appliance
- Biomedical
- Consumer products
- Electronics
- Industrial Goods
- Materials
- Petroleum
- Packaging



TestPaks: CAE Material Model Parameters for Abaqus

- FEA of Non-linear materials
 - ▶ Hyperelastic
 - ▶ Elastic-Plastic
 - ▶ Rate Dependency
 - ▶ Hyper/Crush Foam
 - ▶ Creep/Viscoelasticity
 - ▶ All available with temperature effect

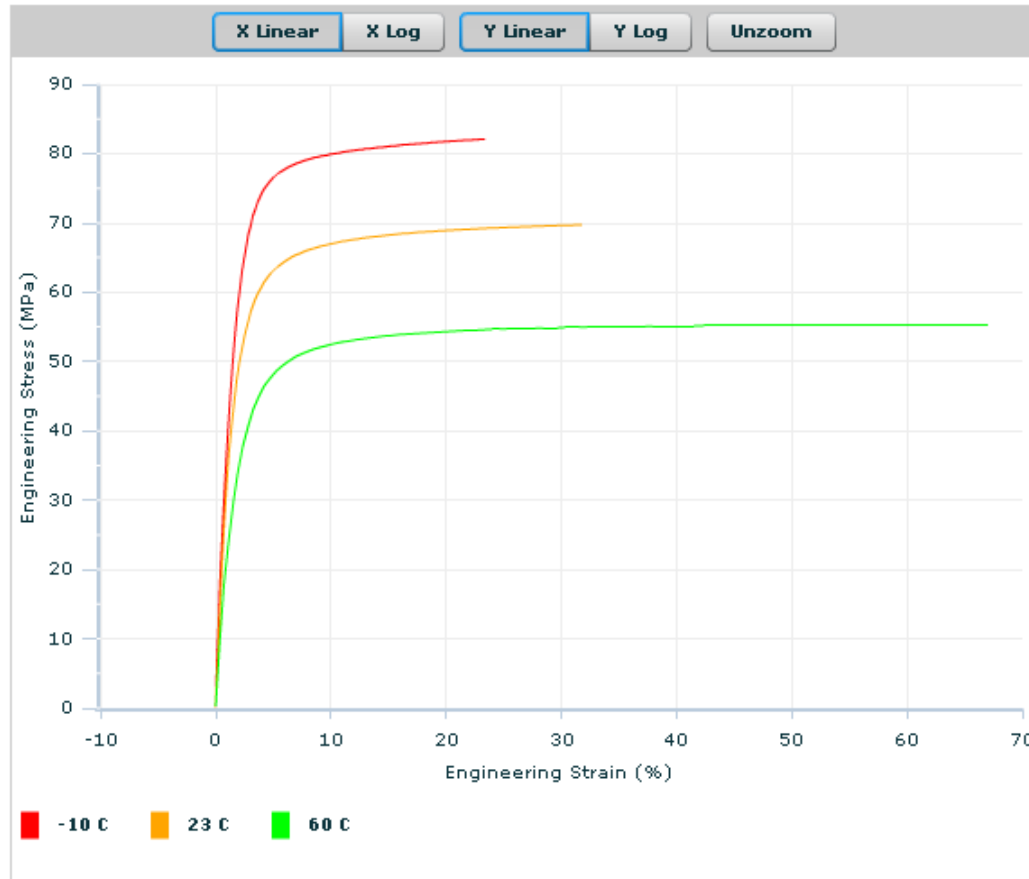
Hyperelastic

- Tensile
- Compressive
- Planar
- Volumetric
- Range
 - ▶ Pre-cycled or first pull
 - ▶ -50 to 200 C
 - ▶ Rate dependency



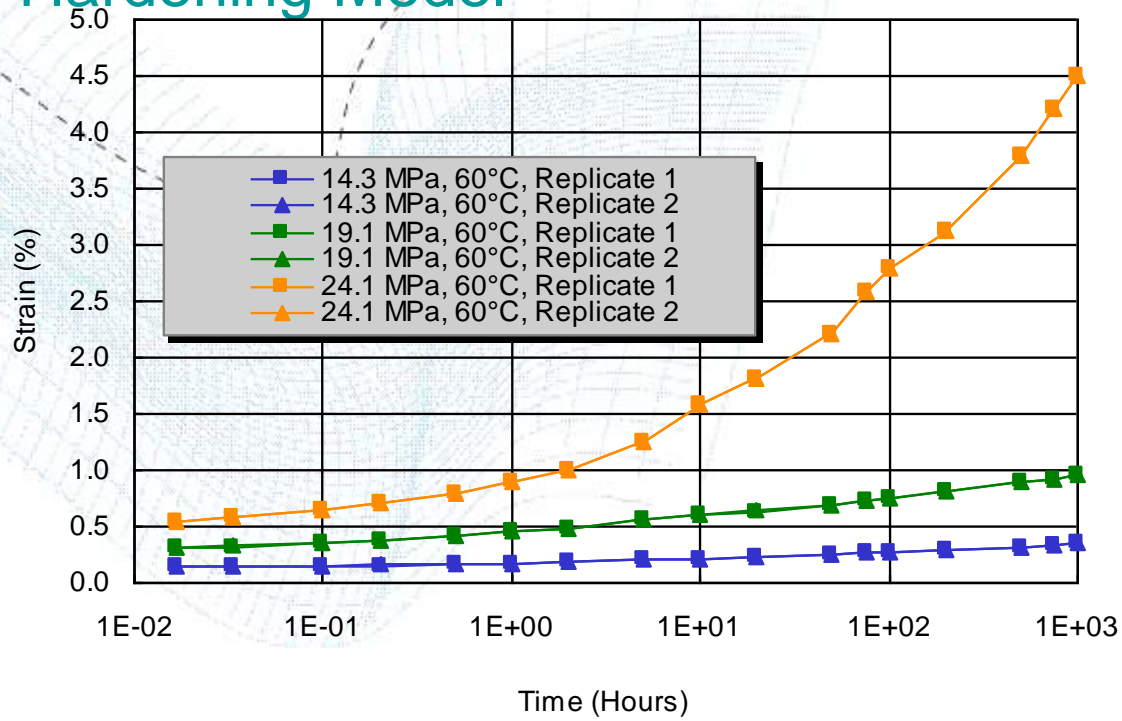
Plastics non-linear stress-strain

Engineering Tensile Stress-Strain Curves



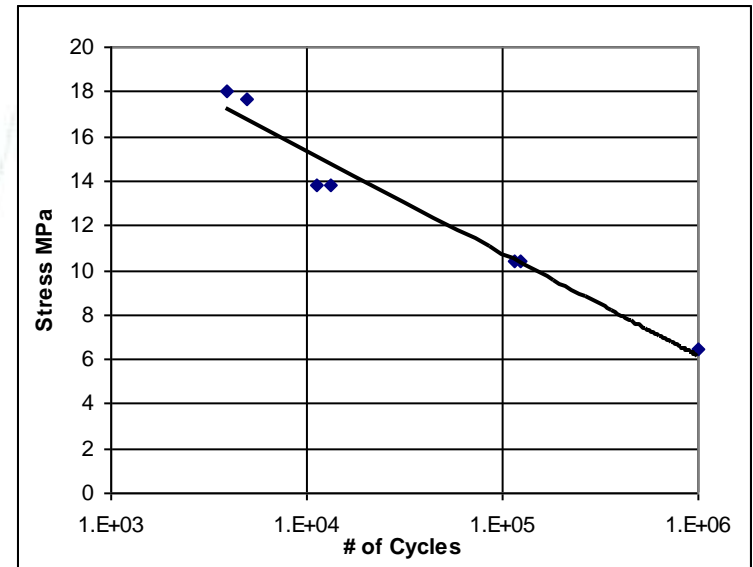
Creep Modeling

Creep Strain vs. Time Fit to Time Hardening Model

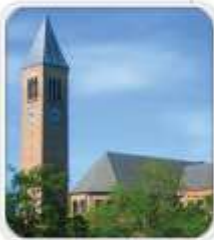


Fatigue Modeling

- S/N curves
- Tensile or flex
- Frequency issue



US test laboratory



Verification and Validation (V&V)

Reasons for V&V

- The selected material model captures the behavior
- Calibrated starting point
- Traceability of simulation
- Boundary condition determination
- Failure modes
- Saves time and money chasing down deviations

Material Model Generation and Verification

Perform accurate tests required for your material model

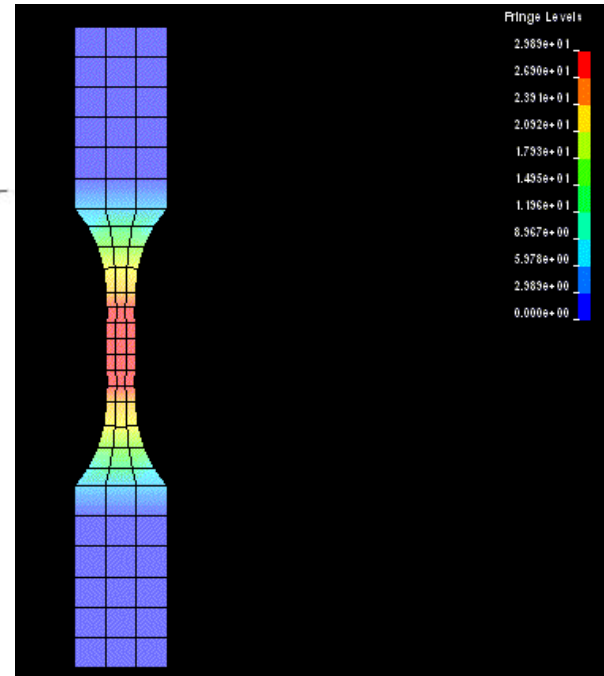


Generate material model and any material parameters

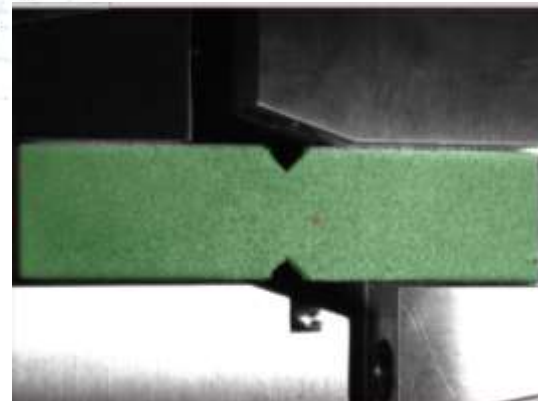
```
** Output generated by Matereality
** Abaqus Plastic Model
*MATERIAL, name=Delrin8753K13
*ELASTIC
3607.59123689013, 0.2413, -10
3183.7938807461, 0.323571664399527, 23
2174.59568965032, 0.39415, 60
****
*PLASTIC
46.381708640637, 0, -1.000E+01
59.3182190072696, 0.0028490427305577354, -1.000E+01
71.8736400512504, 0.01017006174294555, -1.000E+01
76.7156702762688, 0.016802750802138691, -1.000E+01
79.8204244473178, 0.0246331420035193, -1.000E+01
83.7520014704219, 0.042400203020399568, -1.000E+01
88.44580120706, 0.07511425176203515, -1.000E+01
101.286187380666, 0.18221125102592156, -1.000E+01
**
```

Material Model Generation and Verification

Perform simulation of test to ensure model stability

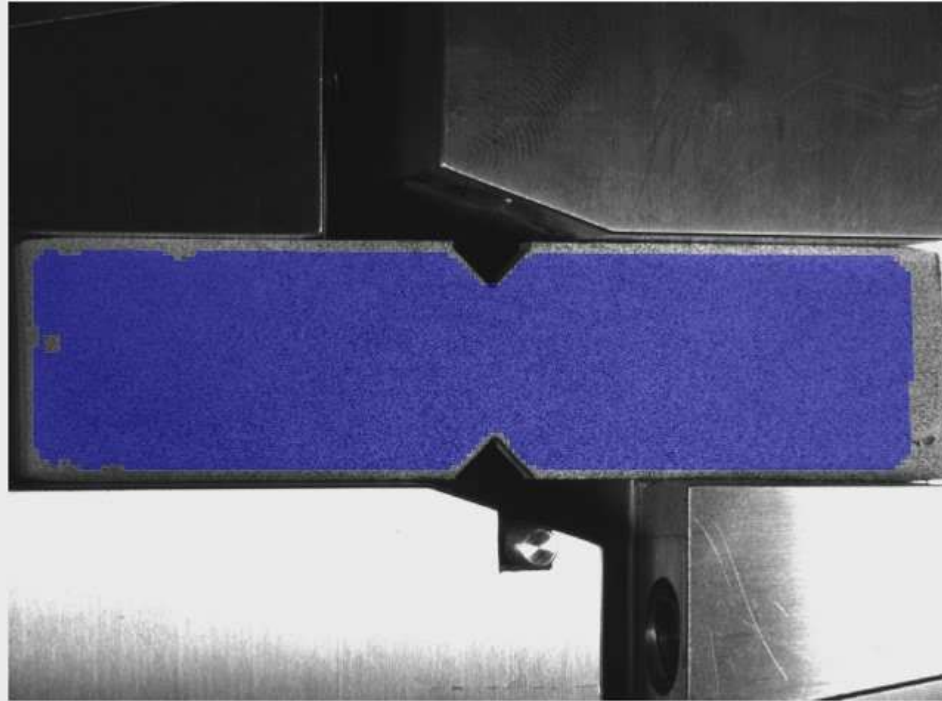


Perform a well controlled physical test that includes deformations that your actual part may experience. Measure strain field using DIC.



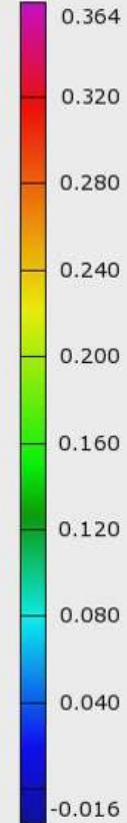
Material Model Generation and Verification

2 mm/min replicate 1



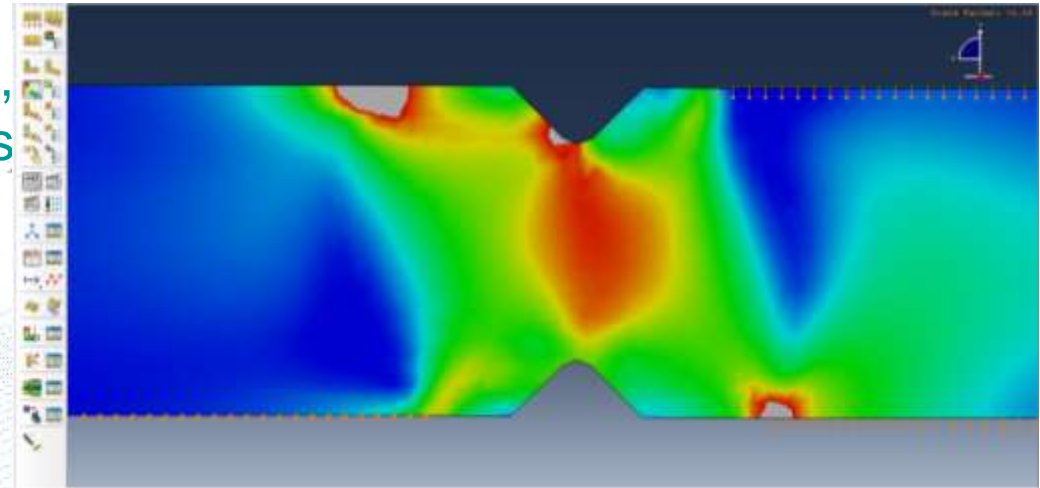
Major Strain

[%]

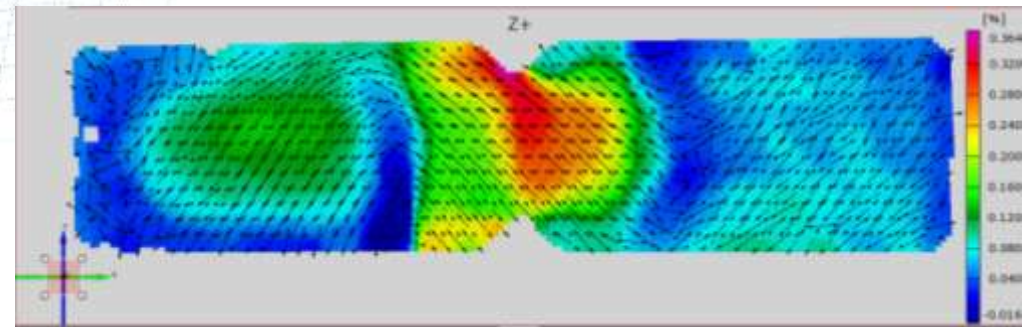


Verification of Material Model

Perform simulation of test, verify boundary conditions

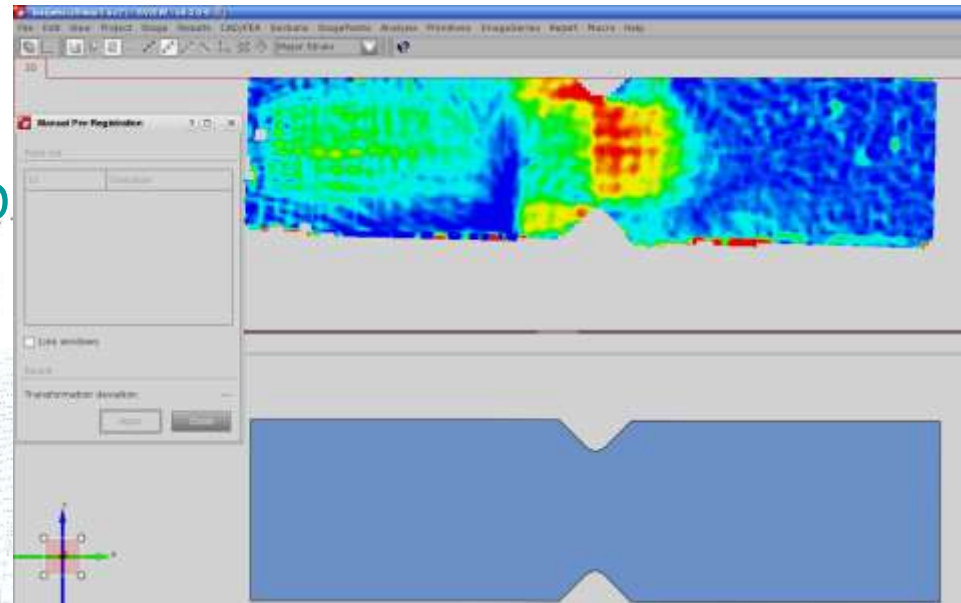


Calculate actual strains during the testing using ARAMIS DIC software

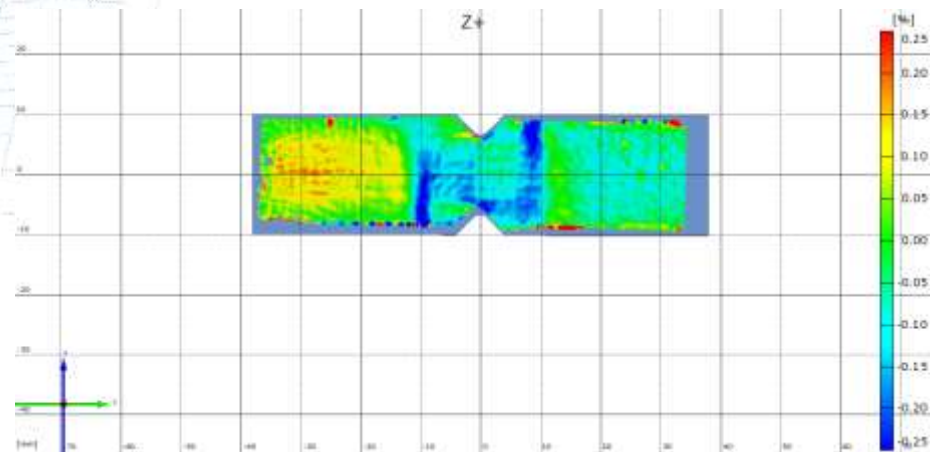


Verification of Material Model

Import ODB file and map surfaces from Abaqus to 3D image surface

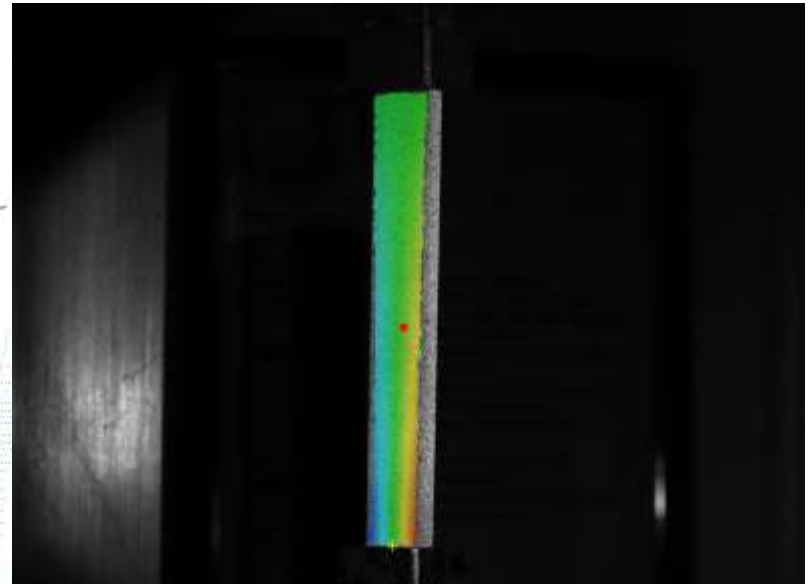


Compute deviation between measured strains and simulated strains.

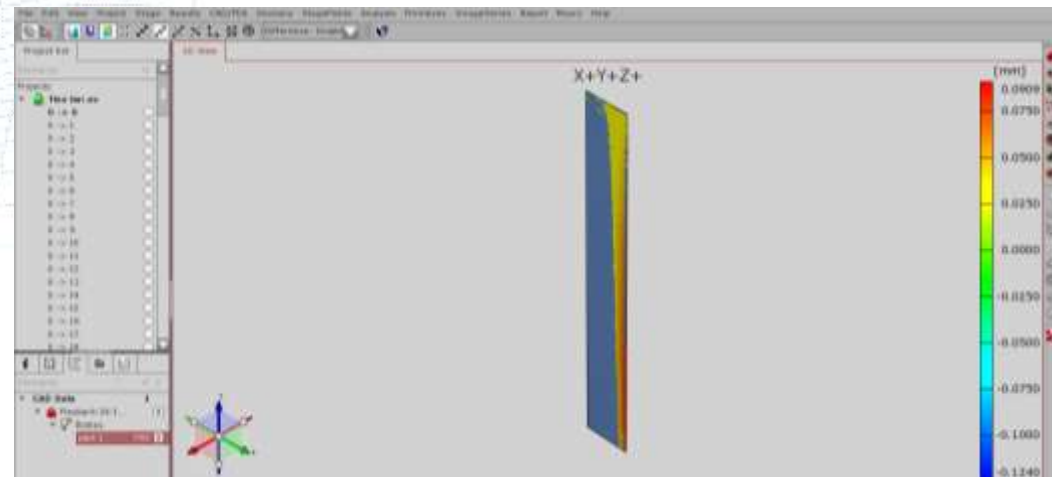


Verification with Additional Modes if Needed

Augment calibration with other modes of deformation as needed



Compute deviation between measured strains and simulated strains.

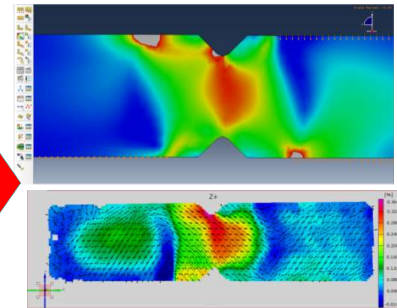
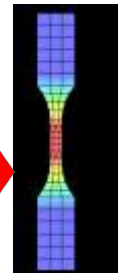


Evaluate the Material Model

- Material parameters may need to be adjusted
- New material model may need to be selected
- Conceptualize component test/simulation and verify that nothing has been left out (deformation mode, environment, etc.)
- At this point a robust material model should exist
- Model verification is complete now validate with component test

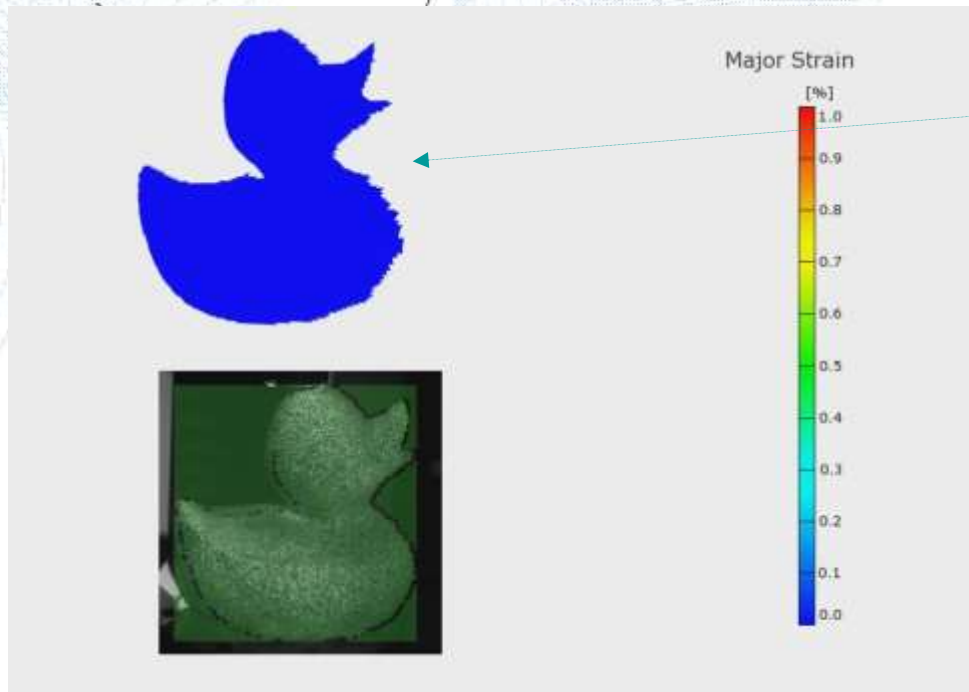


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88.44580120706, 0.07511425176203515, -1.000E+01
101.286187380666, 0.18221125102592156, -1.000E+01
**
```



Component Measurement

- The material model can now be applied to the component simulation
- The DIC can now be used to refine boundary conditions of the actual test



Live mapped strain field

Conclusion

- Verification and validation is an important step to robust simulation
- Have confidence in your simulation prior to component testing
- Currently only available for quasi-static testing future high speed
- Visit www.datapointlabs.com



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